

ANSI A137.1:2017
Pressed Floor Tile Class P1 - Impervious (Porcelain) - w.a. ≤ 0.5%

Characteristics	Test Method	Minimum	Maximum	Obs.	Results
RECTIFIED TILES					
 Nominal Size	ASTM C499	-3.00%	2.00%	-	OK
Caliber Range	ASTM C499	-0.25% or -0.03 in (-0.8 mm)	0.25% or 0.03 in (0.8 mm)	1	± 0.05%
 Warpage Edge	ASTM C485	-0.40% or -0.05 in (-1.3 mm*) or (-1.8mm**)	-0.40% or -0.05 in (-1.3 mm*) or (-1.8mm**)	-	± 0.25%
Warpage Diagonal	ASTM C485	-0.40% or -0.07 in (-1.8 mm)	0.40% or 0.07 in (1.8 mm)	1	± 0.25%
Wedging	ASTM C502	-0.25% or -0.03 in (-0.8 mm)	0.25% or 0.03 in (0.8 mm)	1	± 0.25%
CALIBRATED TILES					
 Nominal Size	ASTM C499	-3.00%	3.00%	-	OK
Caliber Range	ASTM C499	-0.50% or -0.08 in (-2.0 mm)	0.50% or 0.08 in (2.0 mm)	1	± 0.25%
 Warpage Edge	ASTM C485	-0.50% or -0.07 in (-1.8 mm)	0.50% or 0.07 in (1.8 mm)	1	± 0.25%
Warpage Diagonal	ASTM C485	-0.50% or -0.07 in (-1.8 mm)	0.50% or 0.07 in (1.8 mm)	1	± 0.25%
Wedging	ASTM C502	-0.50% or -0.08 in (-2.0 mm)	0.50% or 0.08 in (2.0 mm)	1	± 0.25%
ALL TILES					
 Thickness	ASTM C499	N/A	Range: 0.040 in (1.02 mm)	4	± 5%
 Visible Abrasion Resistance (Only GL Tiles)	ASTM C1027	As Reported	As Reported	2	See Catalog
 Bond Strength	ASTM C482	≥ 50 psi (0.34 Mpa)	-	-	Conforms
 Water Absorption	ASTM C373	0.00%	0.50%	-	P1 (up to 0.5%)
 Color Uniformity	ASTM C609	n.a.	V0 – 3 Judds	3	n.a.
 Crazing Resistance	ASTM C424	Pass	-	2	Resists
 Thermal Shock	ASTM C484	Pass	-	2	Resists
 Chemical Resistance	ASTM C650	As Reported	As Reported	-	GL: GA, GLA
 DCOF	Section 9.6	0.42	-	6	Conforms
 Stain Resistance	ASTM C1378	As Reported	As Reported	-	Class 5
 Breaking Strength	ASTM C648	Average ≥ 275 lbf (1.22 kN)	Indiv. ≥ 250 lbf (1.11 kN)	-	≥ 1.40 kN
 Resistance to Freeze / Thaw Cycling	ASTM C1026	As Reported	As Reported	5	Resists

n.a. Not Applicable.
 n.p.d. No Performance Declared.
 GL Glazed Tiles.
 UGL Unglazed Tiles.

(1) Whichever is less.

(2) Glazed Tile Only.

(3) Class V0 Tile Only.

(4) May not apply to textured surfaces or tiles with uneven back patterns.

(5) When installation subject to freeze / thaw conditions.

(6) For level interior spaces expected to be walked upon when wet.

DISCLAIMER: Specifications subject to change without further notice. This information is issued as is and without any further warranty of fitness for a particular purpose, so in no event shall cinca be liable for any direct, indirect, or consequential damage whatsoever arising out of or in any way related to the use of their product.